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*Fusion Propulsion System Requirements
for an Interstellar Probe*

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ABSTRACT

An examination of the engine constraints for a fusion-propelled vehicle indicates that minimum flight times for a probe to a 5 light-year star will be approximately 50 years. The principal restraint on the vehicle is the radiator weight and size necessary to dissipate the heat which enters the chamber walls from the fusion plasma. However, it is interesting, at least theoretically, that the confining magnetic field strength is of reasonable magnitude, 2 to 3×10^5 gauss, and the confinement time is approximately 0.1 sec.

I. INTRODUCTION

The prospect of interstellar exploration has aroused considerable speculation during the past few years. Previous authors have stated that exploration beyond the solar system is impossible without the photon (annihilation) rocket. As pointed out in Ref. 1, this is not neces-

sary if the full potential of the fission or fusion nuclear reactions can be realized in a multistage vehicle. The purpose of this analysis is to examine in more detail the requirements on a fusion propulsion system to drive an interstellar spacecraft on a probe mission.

II. LIMITATIONS ON TRANSIT TIME FOR A FUSION-PROPELLED VEHICLE

In general, the fraction of fuel which is utilized in a nuclear reactor is less than the theoretical limit. This is the so-called burnup fraction, b , which is a number less than or equal to unity. The equation for the exhaust velocity, w , of a particular stage can be generalized to¹

$$w = c [\epsilon b (2 - \epsilon b)]^{\frac{1}{2}} \quad (1)$$

In order to determine the effect of burnup on system performance, we recall that for optimum staging (Ref. 2), the burnout velocity of the n th stage is

$$(u_n)/c = (\delta^2 w/c - 1)/(\delta^2 w/c + 1) \quad (2)$$

Figure 1 shows the performance of a fusion vehicle with an acceleration of 1 g/stage, and a stage-mass ratio of 10. It should be noted that unless burnups of greater than 1% can be achieved, there is little chance of the fusion vehicle performing interstellar missions to 5 light years with flight times of less than 50 years.

Figure 2 exemplifies the penalty in transit time when the average vehicle acceleration is less than 1 g. It is obvious that accelerations greater than 10^{-3} g are required if the vehicle is to have a reasonable transit time to a 5

light-year star. The achievable acceleration with a fusion vehicle will be given later.

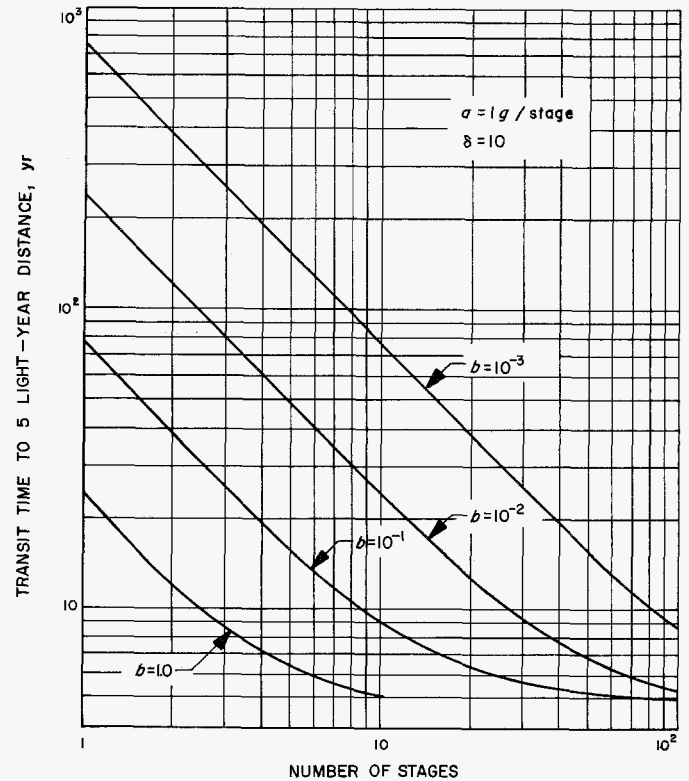


Fig. 1. Effect of incomplete burnup on the performance of a fusion-propelled vehicle

¹See Nomenclature for definition of symbols.

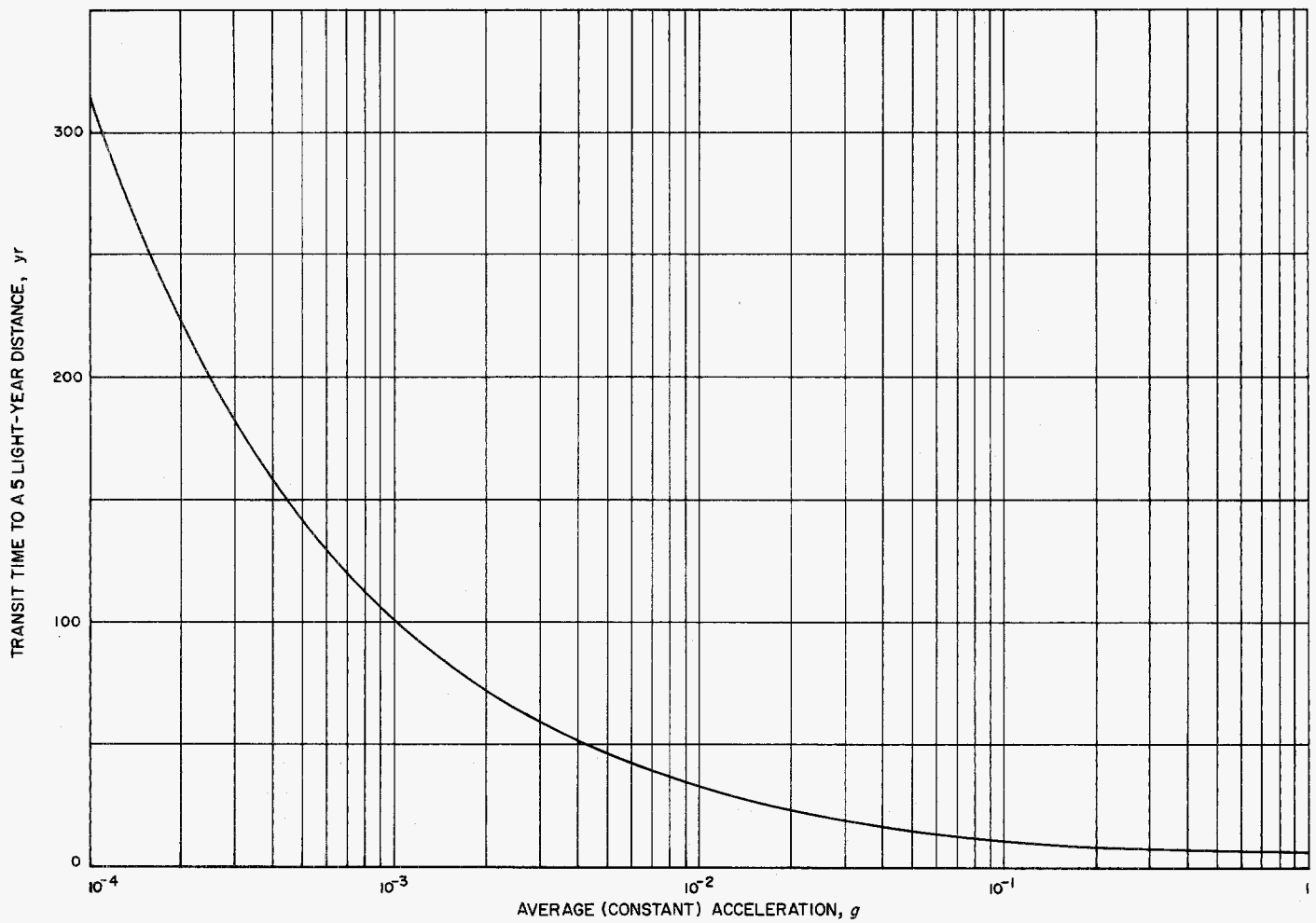


Fig. 2. Effect of acceleration on transit time to a 5 light-year distance

III. GENERAL CHARACTERISTICS OF A FUSION ENGINE

Figure 3 presents a schematic of a typical continuous-feed fusion engine. The basic components of the system are the plasma injector, the fusion plasma, the superconducting coils, the structural vessel (including insulation), a refrigeration cycle and low temperature radiator to dissipate the heat developed in the coils (principally neutron heating), and a primary coolant system and radiator to reject the heat developed in the pressure vessel and shield structure (cyclotron radiation, bremsstrahlung, and neutron heating). For purposes of discussion, the heat load to the coils was neglected, and all energy escaping the plasma was assumed to be absorbed in the structure.

Now the thrust of the engine is simply

$$F = \dot{m}_{ex} w \quad (3)$$

and the required fusion exhaust power is

$$P_{ex} = 10^{-13} F w / 2 \quad (4)$$

The total power output required from the fusion reactor is

$$P_t = P_{ex} / [1 - (\gamma + \alpha)] \quad (5)$$

where γ is the fractional power carried by the neutrons and α is the fractional power lost from the fuel due to bremsstrahlung and cyclotron radiation. The power which is absorbed in the engine walls is then

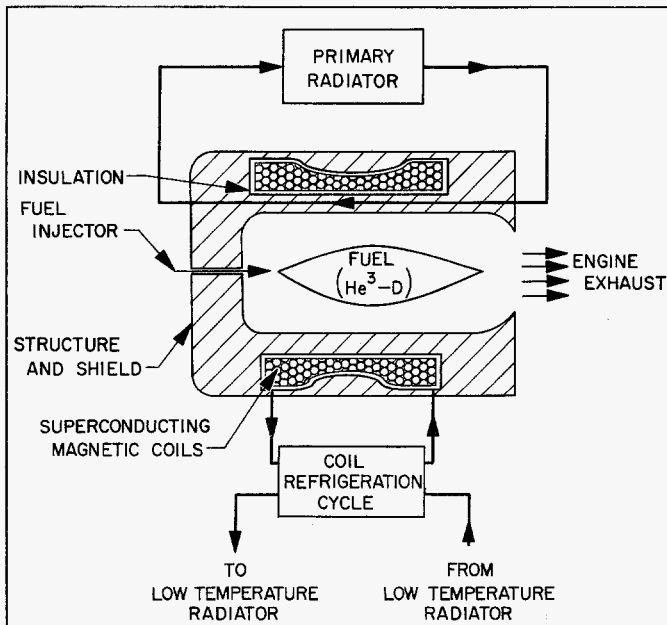
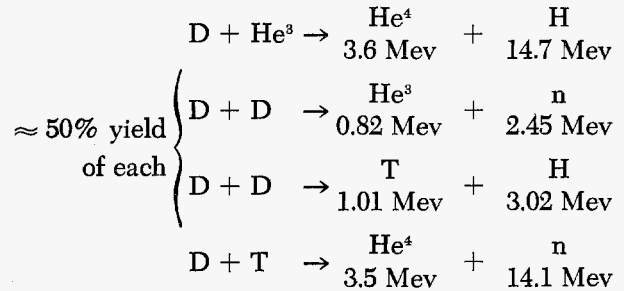


Fig. 3. Schematic of a fusion engine

$$P_{abs} = (\gamma + \alpha) / [1 - (\gamma + \alpha)] P_{ex} \quad (6)$$

As pointed out in Ref. 3, a D - He³ fuel is of particular interest for rocket propulsion since the products are all charged particles which can be trapped by the external magnetic field. Now consider the competing reactions in such an engine (Ref. 4), and their energy yields:



If we neglect the last reaction (since the amount of tritium present is small), the fractional energy release which is imparted to the neutrons can be estimated. Let y represent the fuel fraction of He³ and then $(1 - y)$ is the fuel fraction of D. Define the fraction of power carried by the neutrons as $\gamma \equiv (P_n) / (P_t)$.

Then,

$$\gamma = \frac{0.5 (1 - y)^2 (\bar{\sigma} \bar{v})_{1,1} E_{ne}}{y (1 - y) (\bar{\sigma} \bar{v})_{1,2} (E_{1,2}) + 0.5 (1 - y)^2 (\bar{\sigma} \bar{v})_{1,1} (E_{1,1})} \quad (7)$$

where $\bar{\sigma} \bar{v}$ determines the reaction rate for a Maxwellian velocity distribution, and E represents the reaction energy.

The fractional energy lost by bremsstrahlung and cyclotron radiation, α , is defined as $\alpha = \alpha_{br} + \alpha_{c.r.}$.

The equation for α_{br} (Ref. 4) is

$$\alpha_{br} = \frac{5.35 \times 10^{-31} N_e (N_1 Z_1^2 + N_2 Z_2^2) (T_e')^{\frac{1}{2}}}{2.93 \times 10^{-12} N_1 N_2 (\bar{\sigma} \bar{v})_{1,2}} \quad (8)$$

Rearranging and using the definitions of the He³ and D fractions given above

$$\alpha_{br} = \frac{1.8 \times 10^{-10} (T_e')^{\frac{1}{2}} (3y + 1) (y + 1)}{y (1 - y) (\bar{\sigma} \bar{v})_{1,2}} \quad (9)$$

The fractional power going into cyclotron radiation (Ref. 5) is approximately

known in the analysis of gaseous fission power plants (Ref. 6).

$$\theta = \frac{8.5 \times 10^{-21} [(y+1) T'_i T'_e + (y+1)^2 (T'_e)^2] [1 + T'_e/204]}{y(1-y)(\bar{\sigma}v)_{1,2}} \quad (10)$$

Due to self-absorption of the cyclotron radiation in the plasma and reflection from the chamber walls (if properly designed), the fractional power lost through this mode may be reduced. In the region of interest for these studies, a rough estimate of this fractional energy loss is approximately 1% of θ ; thus

$$\alpha_{c.r.} = 10^{-2} \theta \quad (11)$$

Figure 4 shows the fractional power entering the wall vs. the He^3 fuel fraction for various ion temperatures. In all cases an ion-to-electron temperature ratio of 2 is assumed, as this appears to be a reasonable value for injection mechanisms of interest. From Fig. 4, there is an optimum operating temperature of 100 to 200 kev in the region from 0.5 to 0.7 He^3 fuel fraction. It should be noted, however, that the minimum fractional energy escaping the fuel is approximately 20%. This simply means that 20% of the generated energy must be dumped by a thermal radiator. A similar problem has been well

The remaining equations which are necessary to determine the performance of the system will now be considered. The rest mass of fuel exhausted is generalized to

$$\dot{m}_{ex} = \dot{m}_f (1 - b\epsilon) \quad (12)$$

and the rest mass of fuel burned is

$$(\dot{m}_f)_b = b \dot{m}_f \quad (13)$$

But this is governed by the reaction rate in the chamber. Then, neglecting the DD and DT contributions,

$$(\dot{m}_f)_b = \left(\frac{\mathcal{M}_1 + \mathcal{M}_2}{N_{R0}} \right) N_1 N_2 (\bar{\sigma}v)_{1,2} V_f \quad (14)$$

where V_f is the volume of the fuel.

The thrust is given by

$$F = \left(\frac{\mathcal{M}_1 + \mathcal{M}_2}{N_{R0}} \right) N_1 N_2 (\bar{\sigma}v)_{1,2} V_f \frac{c}{g} (1 - b\epsilon) \times \left(\frac{\epsilon(2 - b\epsilon)}{b} \right)^{\frac{1}{2}} \quad (15)$$

If the engine thrust and size are specified, (along with the reaction temperature), the required fuel concentration may then be determined from Eq. 15. This, in turn, sets the required magnetic field for confinement. Under optimum conditions, the confining magnetic field strength is simply

$$B = (8\pi N_t k T)^{\frac{1}{2}} \quad (16)$$

Another quantity of interest is the confinement time of an average fuel ion necessary to obtain a certain burn-up fraction. The fuel flow rate from the confined volume is

$$\dot{m}_f (1 - b\epsilon) = \frac{V_f}{t_c N_{R0}} (N_1 \mathcal{M}_1 + N_2 \mathcal{M}_2) \quad (17)$$

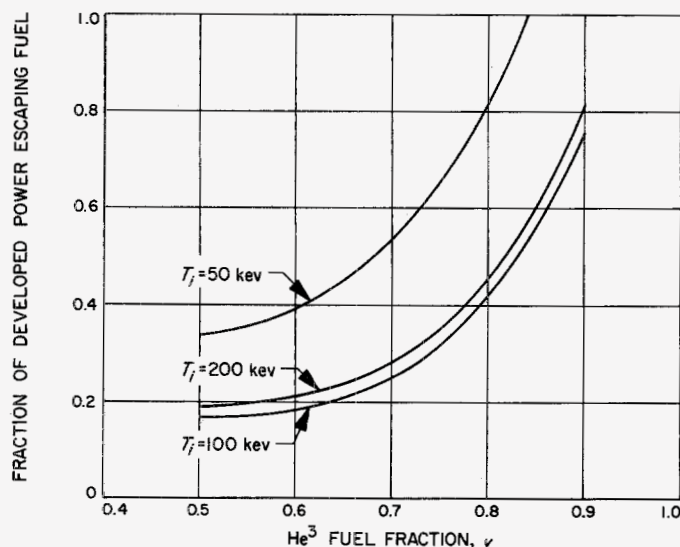


Fig. 4. Fractional energy loss from an He^3 -D plasma vs. fuel fraction of He^3 at various ion temperatures

Combining Eq. 13, 14, and 17 and solving for t_c ,

$$t_c = \frac{(N_1 \mathcal{M}_1 + N_2 \mathcal{M}_2) b}{(\mathcal{M}_1 + \mathcal{M}_2) N_1 N_2 (\bar{\sigma} \bar{v})_{1,2} (1 - b\epsilon)} \quad (18)$$

A very important result can be seen by examining Eq. 1, 15, and 18. By simply decreasing the burnup, not only is the required confinement time decreased, but also the powerplant thrust is increased. The penalty for this is, of course, a decrease in the specific impulse of the engine. This factor, however, will be shown to be of importance if the total burning time becomes excessive.

IV. SYSTEM WEIGHTS AND PERFORMANCE

The two most significant weights of a particular stage are the pressure vessel and the primary waste-heat radiator. The pressure vessel weight is, of course, determined by the internal magnetic pressure which it must withstand. For a cylinder, the usual equation for hoop stress is simply

$$s = p r / z \quad (19)$$

where r is the internal radius of the cylinder and z the thickness, but,

$$p = B^2 / 8\pi \quad (20)$$

Then the required thickness is

$$z = B^2 r / 8\pi s \quad (21)$$

The weight of the pressure shell is

$$W_s = 2\pi r z l \rho \quad (22)$$

For a cylinder with an $l/d = 2$, and utilizing Eq. 21, the weight of the shell in pounds is

$$W_s = 2.24 \times 10^{-6} (\rho / s) B^2 r^3 \quad (23)$$

Since the amount of heat to be rejected by the primary radiator is quite large, a conventional radiator design does

not appear interesting. Rather, the concept proposed in Ref. 7 will be considered where the authors present an analysis for a so-called "belt-type radiator." For an optimum system the belt weight is given by

$$W_B = [2.0 P_{abs}^{3/2} (AR)^{1/2}] / [C (U / 3000) (1.8 T_B)^3 / (1000)] \quad (24)$$

where (AR) is the aspect ratio of the belt, C the specific heat, U the belt speed, and T_B the belt maximum temperature.

Dr. L. Jaffe² has suggested the use of pyrographite for the belt material, since we desire a very high radiating temperature. Since the coolant first passes through the shell, it too would be pyrographite. To maximize the strength of the structure, a radiating temperature of 3200°K is assumed. The tensile strength of pyrographite at this temperature is approximately 60,000 psi and it has a heat capacity of 0.5 cal/g°C. With this material, an assumed belt speed of 3,000 cm/sec, and an additional allowance for the heat-transfer mechanism to the belt and enclosure, the total radiator weight is given by

$$W_{rad} = 2.1 \times 10^{-2} (P_{abs})^{3/2} (AR)^{1/2} + 320 (P_{abs})^{1/2} \quad (25)$$

²Private communication with L. D. Jaffe at JPL.

The total stage dead weight is then the sum of Eq. 22 and 25. It should be noted that with the high operating temperature of the shell, substantial insulation of the superconducting coils may be required. However, this is considered to be a negligible weight compared to that of the shell and radiator.

The performance is calculated by considering that the size of each stage (including the fuel volume) varies linearly with thrust level; thus, each stage has the same initial acceleration. A fuel diameter of 10 m was selected for a thrust of 10^6 lb.

The burning time of the j th stage is

$$t_{b,j} = [(1 - \epsilon b) I_j] / [(1 + \chi_j) a_{0,j}] \quad (26)$$

where I_j is the specific impulse of the j th stage, χ_j is the j th stage fraction, and $a_{0,j}$ the initial acceleration of the j th stage. From the preceding arguments, the burning of all stages is the same and the propulsion time is simply

$$P.T. = 3.18 \times 10^{-8} n t_{b,j} \quad (27)$$

The total distance traveled during propulsion is given by

$$X_t = \sum_{j=1}^n X_j \quad (28)$$

where

$$X_j \cong u_{j-1} t_{b,j} + \frac{c^2}{\bar{a}_j g} \left[\left(1 + \frac{\bar{a}_j^2 g^2 t_{b,j}^2}{c^2} \right)^{\frac{1}{2}} - 1 \right] \quad (29)$$

and

$$\bar{a}_j = (a_{0,j}/2) [(2\chi_j + 1)/\chi_j] \quad (30)$$

The coast time to a 5 light-year star is

$$C.T. = 3.18 \times 10^{-8} [(5)(9.5 \times 10^{17}) - X_t] / u_n \quad (31)$$

and the total transit time is

$$T.T.T. = P.T. + C.T. \quad (32)$$

In order to determine the required engine characteristics, an interstellar probe mission is considered. The required gross-payload weight to perform this mission is estimated to be 10,000 lb. The principal portion of this weight is necessary to provide telecommunications capability. Using X-band communication to a 200-ft terrestrial

dish³, an information rate of 1 bit/min requires a 1-Mwe power transmitter at a distance of 5 to 10 light years. The auxiliary powerplant necessary to provide this power will probably weigh on the order of 2000 to 5000 lb. This weight is consistent with the payload weight of 10,000 lb that has been assumed.

Figure 5 presents the required initial acceleration of each stage vs. the fuel-burnup fraction for radiator-aspect ratios of 1 and 10. The higher initial acceleration permissible for a given burnup fraction at an aspect ratio of 1.0 is a result of the lower radiator weight at the aspect ratio of 1.0. It should be noted that initial accelerations are approximately 2 to $5 \times 10^{-3} g$ in the region of interest, so the fusion vehicle would have to be boosted into earth orbit and would have an initial weight of 10^7 lb in this design.

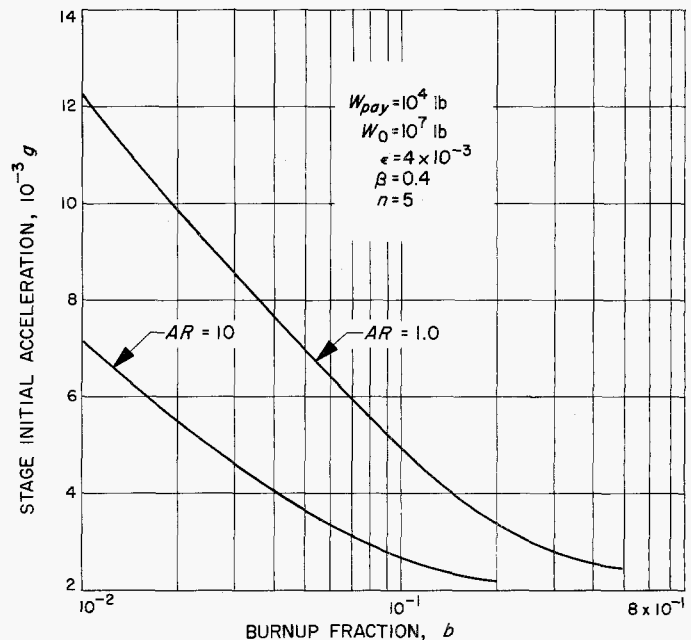


Fig. 5. Initial acceleration of each stage vs. fuel burnup fraction

The total transit time and propulsion time are shown as functions of the fuel burnup fraction in Fig. 6. Note that the minimum flight time to a 5 light-year star is approximately 50 years and occurs with continuous propulsion. The total propulsion time, however, can be halved with an increase in transit time of only 10% near the minimum flight time. The burning time of each stage is, of course, 1/5 of the propulsion time due to the assumption made in the analysis. The decrease in radiator dead

³Private communication with S. Golomb.

weight at a lower aspect ratio results in a decrease in flight time by approximately 8 years due to the higher acceleration of each stage; however, as can be seen in Fig. 7, this requires a larger radiator area, as the power to be rejected is greater. Thus, in order to cut the radiated power and radiator size for at least the first stage, it may be more efficient to utilize an aspect ratio of 10. Even with this, the radiated power is approximately 10^5 Mw from the first stage. This is 10^3 times that for any other system now being considered; however, developments over the next 50 years may show that this is not inconceivable.

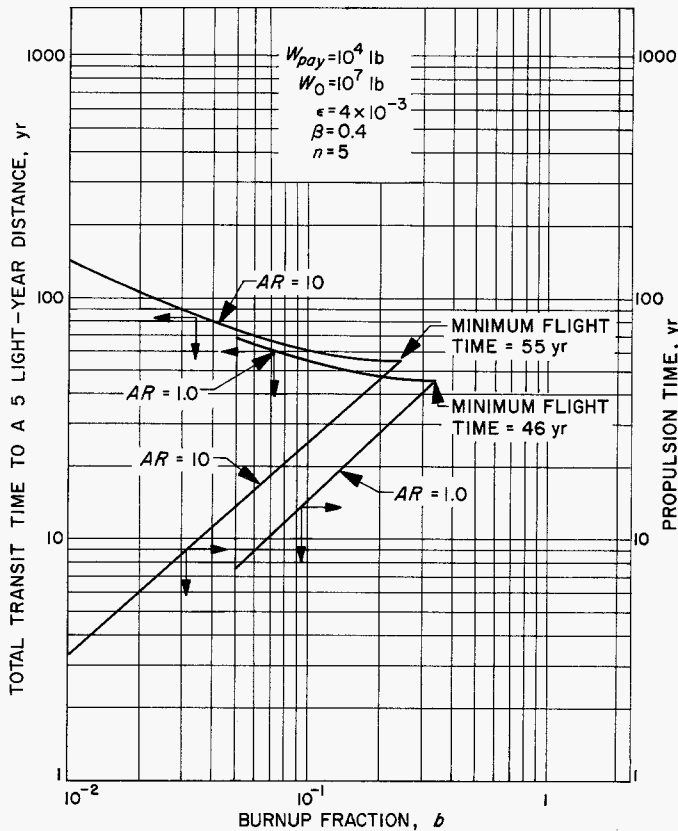


Fig. 6. Transit time to a 5 light-year star with a 5-stage fusion vehicle

Figures 8 and 9 present the requirements on fuel concentration, magnetic field strength, and plasma confinement time vs. burnup fraction. Due to the method used in scaling the vehicle, these values are the same for each stage. Fuel concentrations on the order of 10^{15} to 10^{16} particles/cm³ and magnetic field strengths of 200,000 to 300,000 gauss are required. These do not seem inconceivable; however, there are certainly problems which must be solved before these values are achieved. The confinement time for an average fuel ion of approximately 0.1 sec is also reasonable.

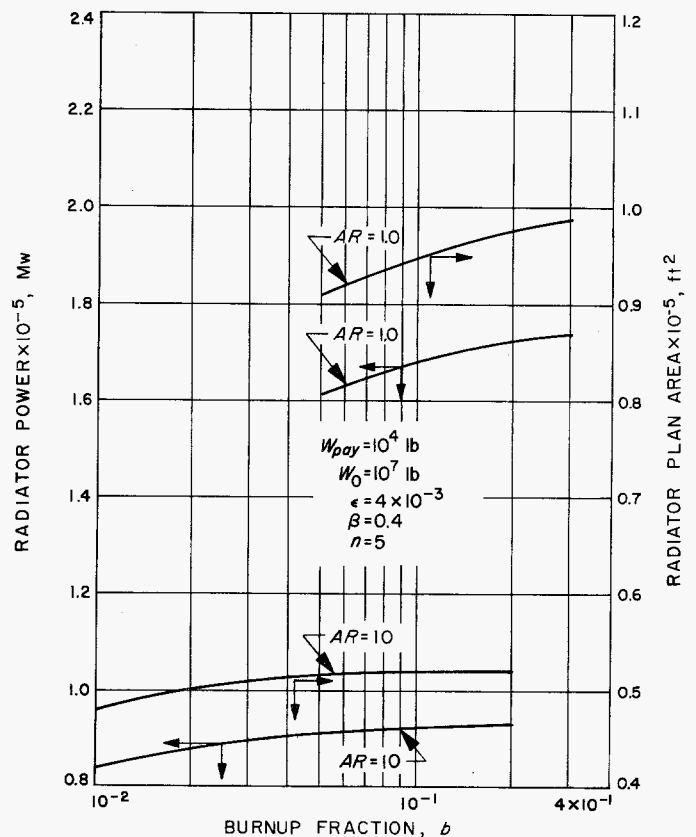


Fig. 7. Radiator power and plan area for first stage of fusion vehicle vs. burnup fraction

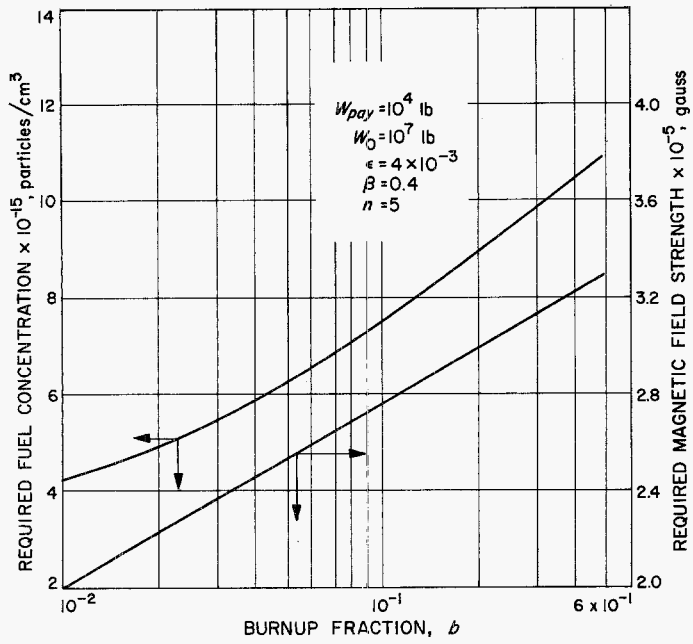


Fig. 8. Required fuel concentration and magnetic field strength of the fusion engines vs. burnup fraction

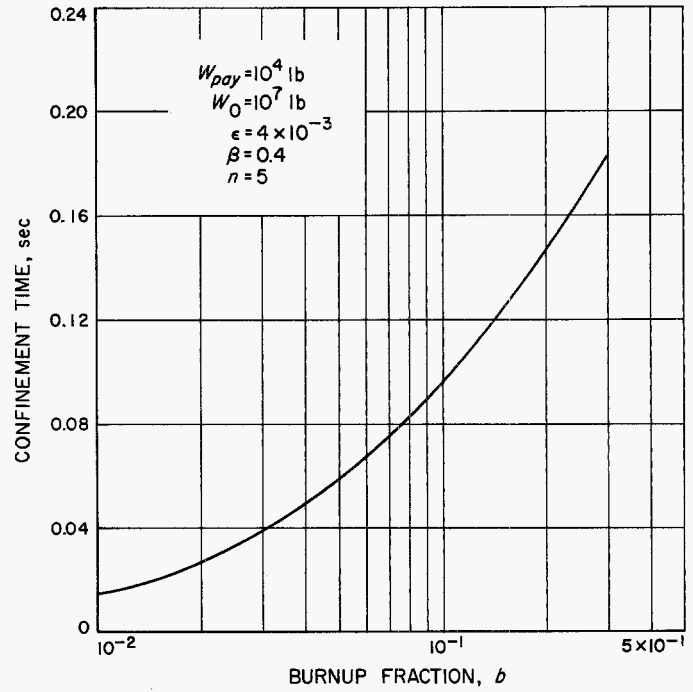


Fig. 9. Plasma confinement time vs. burnup fraction

V. CONCLUSIONS

This analysis points out the difficulty in approaching the theoretical performance for an interstellar spacecraft given in Ref. 1; however, it indicates that flight times of less than 50 years to a 5 light-year star may be approached with a fusion-propelled vehicle, if certain engineering problems can be solved.

NOMENCLATURE

<i>AR</i>	aspect ratio of belt
<i>a</i>	acceleration, earth <i>g</i>
<i>B</i>	magnetic field strength, gauss
<i>b</i>	fuel burnup fraction
<i>C</i>	specific heat of belt material, cal/g°C
<i>C.T.</i>	coast time, years
<i>c</i>	velocity of light = 3×10^{10} cm/sec
<i>E</i>	reaction energy, Mev
<i>F</i>	engine thrust, dynes
<i>g</i>	acceleration of gravity = 980 cm/sec ²
<i>I</i>	specific impulse, sec
<i>k</i>	Boltzmann constant = 1.38×10^{-16} erg/°K atom
<i>l</i>	length of shell, cm
<i>l/d</i>	length-to-diameter ratio of shell
<i>M</i>	molecular weight, g/mole
<i>m</i>	rest mass flow rate, g/sec
<i>N_{R0}</i>	Avogadro's number = 6.023×10^{23} atoms/mole
<i>N</i>	particle concentration, particles/cm ³
<i>n</i>	number of stages
<i>P</i>	power, Mw
<i>P.T.</i>	propulsion time, years
<i>p</i>	internal pressure, dynes/cm ²
<i>r</i>	internal radius of shell, cm
<i>s</i>	design stress of shell, dyne/cm ²
<i>t</i>	time, sec
<i>T</i>	temperature, °K
<i>T.T.T.</i>	total transit time, years
<i>U</i>	belt speed, cm/sec
<i>u</i>	burnout velocity, cm/sec
<i>V</i>	volume, cm ³

v	relative velocity of particles, cm/sec
W	weight, lb
w	engine exhaust velocity, cm/sec
X	distance traveled during propulsion, cm
y	He^3 fraction of fuel
Z	atomic number
z	thickness of structure, cm
α	fractional power lost from fuel due to bremsstrahlung and cyclotron radiation
β	stage dead-weight fraction
γ	fraction of power carried by neutrons
δ	stage-mass ratio
θ	fractional power going into cyclotron radiation
ϵ	fraction of fuel mass converted to energy
ρ	density of structural material (pyrographite), g/cm ³
σ	microscopic reaction cross section, cm ²
χ	stage burnout-weight fraction

Subscripts

abs	absorbed
B	belt
b	burned
br	bremsstrahlung
c	confinement
$c.r.$	cyclotron radiation
e	electron
ex	exhaust
f	fuel
i	ion
j	j th stage ($j = 1$ to n)
n	final
ne	neutron
pay	payload
rad	radiator
s	shell
t	total
0	initial
1	species 1 (D)
2	species 2 (He^3)

Superscripts

—	average value
$'$	temperature in kev

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